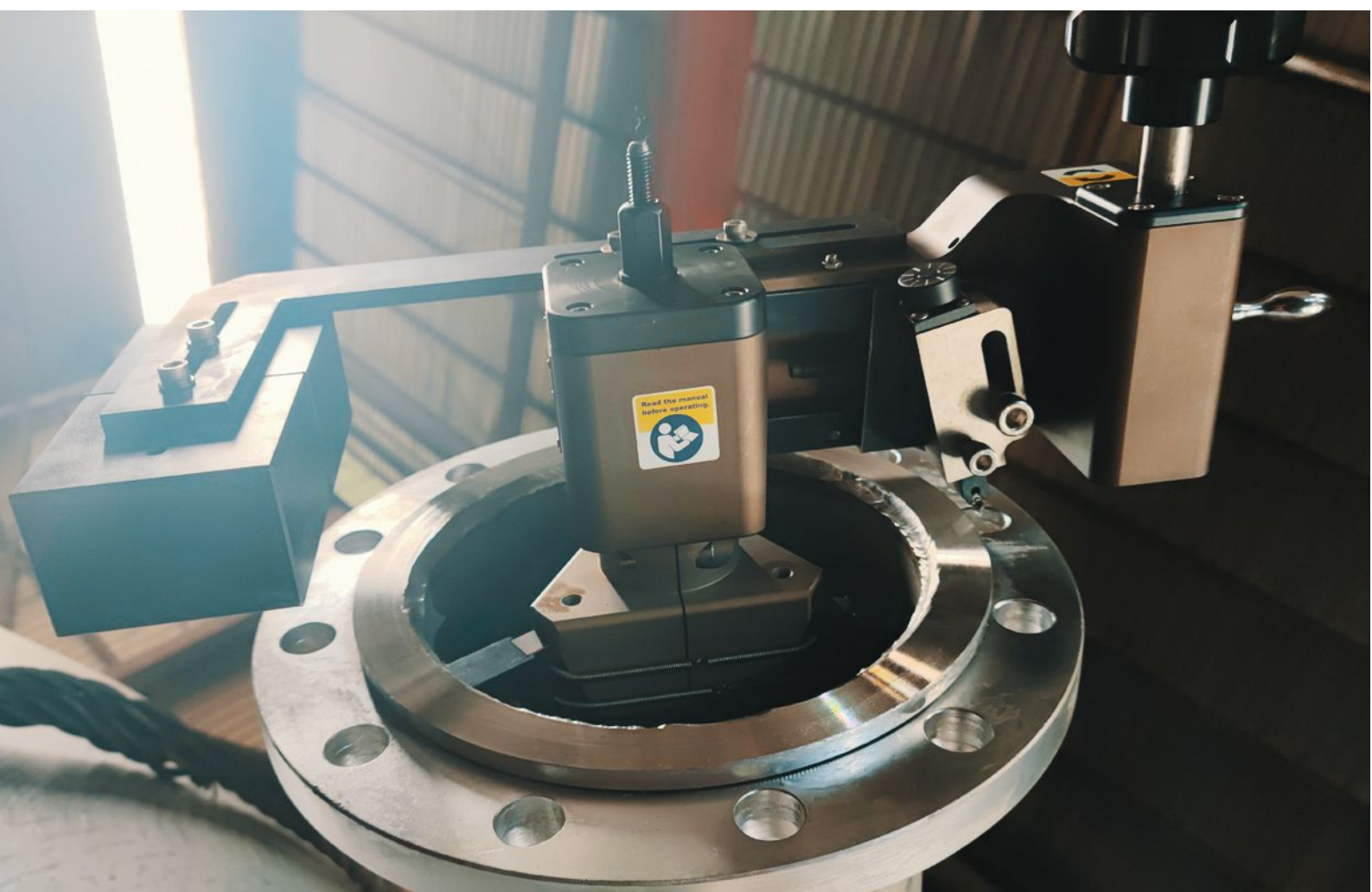


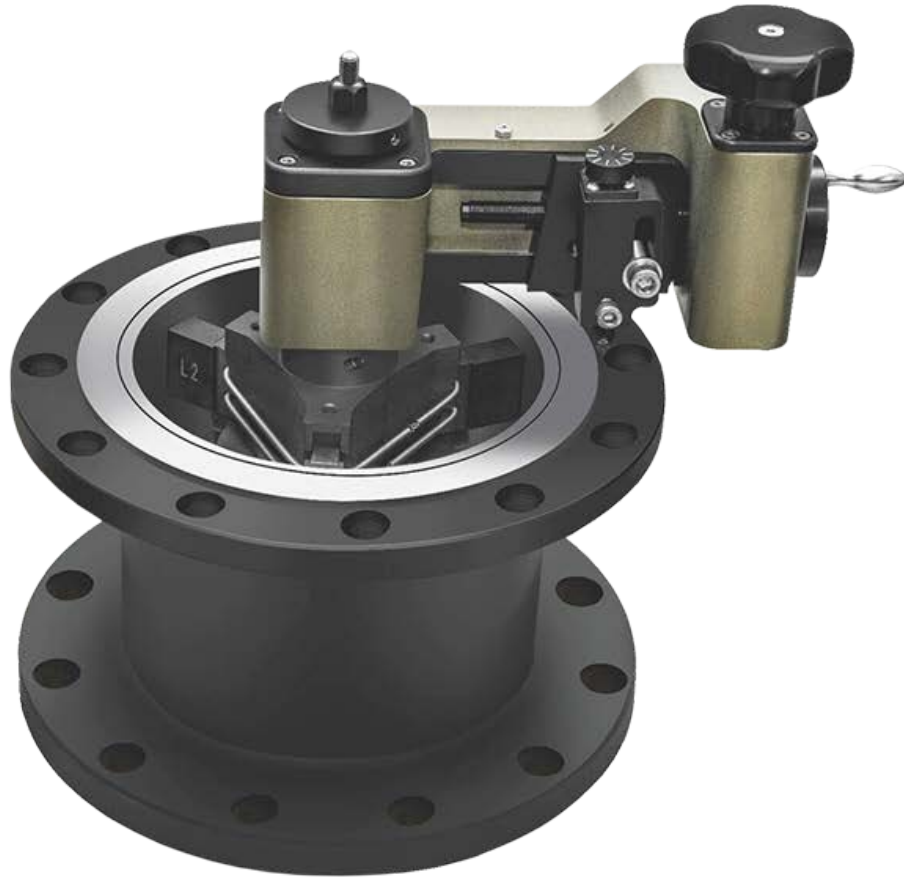


MFF350 FLANGE FACERS





MFF350 FLANGE FACERS



The Manual Flange Facer MFF350 is rugged, compact and ideal for quickly reconditioning rusty, scarred or worn flange gasket seats to like-new condition in minutes. This easy to operate flange facing tool is perfect for re-facing raised-face and flat-faced flanges on site or in a fabrication/repair shop. The MFF350 Flange Facer has a clamping range from 1.07" to 10.63" (27.2-270mm) and can machine flanges with a reach up to 14" (355.6mm) O.D. The EZ proprietary clamping system is simple to configure and designed for fast set up with accurate alignment. Cutting bits are double sided, long-lasting, and specially formed to cut through a wide variety of material including carbon steel, stainless steel, alloyed steel, aluminum and cast iron. Each tool kit comes ready to use in a sturdy carrying case that keeps everything conveniently organized and readily accessible.



MFF350

FLANGE FACERS

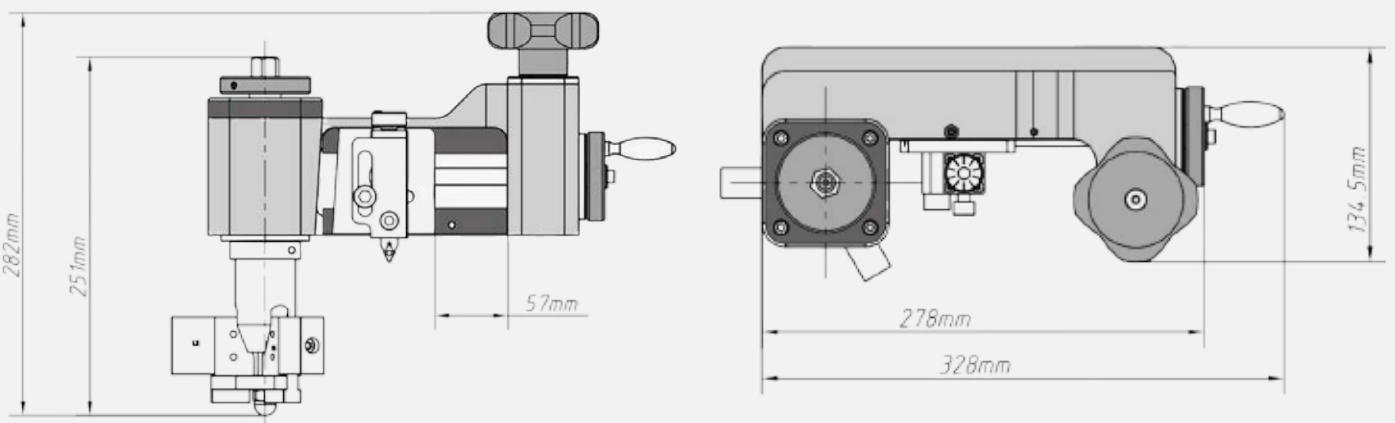
KEY FEATURES

- Manually operated, no electric, hydraulic, or air lines necessary
- Smooth swing operation produces perfectly precise phonographic finish
- Accurately mounts to the flange I.D. in seconds
- Feeds available for both smooth and stock finish in accordance with ASME B-16.5 standards
- Made of high strength precision machined materials
- Sturdy storage/transport case for managing all components
- Strong hardware that makes setup fast
- Kit comes up ready to use

MFF350 Manual Flange Facer Specification

No	Description		Data
1	Facing Diameter Range		27.2-355.6mm (1.07"-14")
2	Clamping Diameter Range		27.2-270mm (1.07"-10.63")
3	Swing Diameter Range		495-582mm (19.5"-22.9")
4	Tool Post Travel		40mm (1.57")
5	Power		Manual
6	Facing Rate	Fine Finish	0.125mm/rev (0.005"/rev)
		ASME B16.5	0.5mm/rev (0.02"/rev)
7	Weight (Machine Only)		9.0Kg

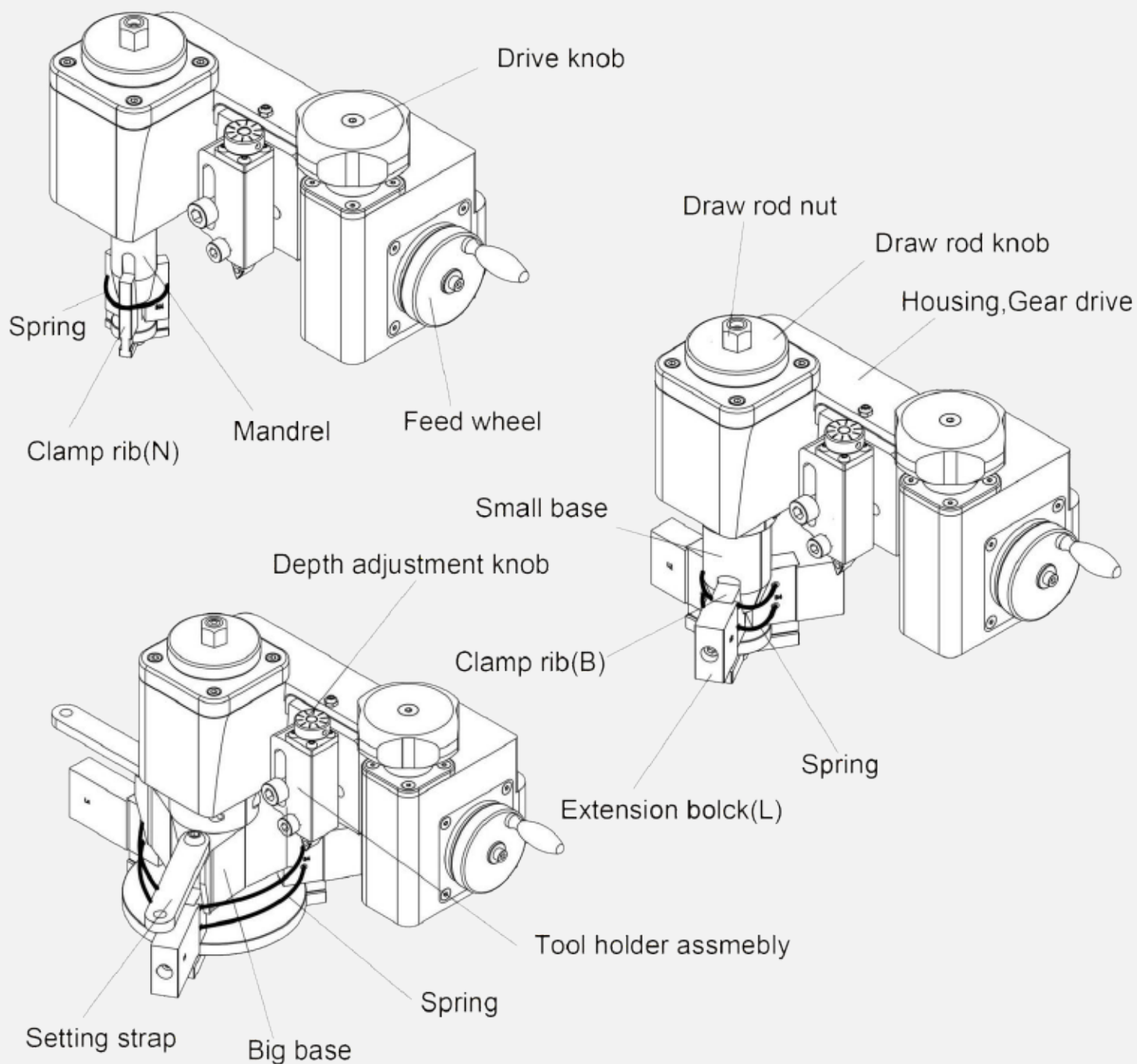
Dimensions





MFF350

FLANGE FACERS





MFF350

FLANGE FACERS

Packing List

Machine Comprising		
No	Description	Qty
1	Housing,Gear drive,Feed assmbly	1
2	ASME B16.5 Feed screw & nut	1
3	Toolpost Assembly(Straighttoolholder contained)	1
4	90°Tool holder(Left)	1
5	90°Tool holder(Right)	1
6	Draw rod for spindle	1
7	Draw rod for small base	1
8	Draw rod for large base	1
9	Small base	1
10	Large base	1
11	Clamp ribs (N1,N2,N3,N4)	12
12	Clamp ribs (B1,B2,B3,B4)	12
13	Extension block (L1,L2,L3,L4)	12
14	115mm Long,Spring	6
15	300mm Long,Spring	6



Tool Kit Comprising		
No	Description	Qty
1	Metric Hexagon Key Set 1.5-10mm	1
2	17mm Combination Spanner	1
3	T8 Torx Screwdriver	1
4	Plastic hammer	1
5	Capheads for Extension block L1 (M6×12)	3
6	Capheads for Extension block L2 (M6×25)	3
7	Capheads for Extension block L3 (M6×35)	3
8	Capheads for Extension block L4 (M6×45)	3
9	Spare screws	1
10	Insters	10
11	Dial Gauge & Magnetic base	1
12	Clamp chart	1
13	Operation manual	1





MFF350

FLANGE FACERS

Applications





CONTACT

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Portable

- ➔ **Line Boring Machine**
- ➔ **Flange Facer**
- ➔ **Pipe Beveling Machine**
- ➔ **Split frame cold cutter and beveler**
- ➔ **Shaft Lathe**

Machine Tools

